

KEYSCO TOOLS DIVISION OF S&H INDUSTRIES, INC.

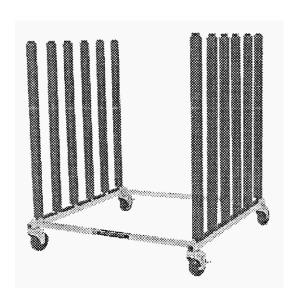
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MOBILE ALUMINUM WINDSHIELD RACK – 73740



Tools required for assembly:

7/16" wrench, 7/116" socket and driver

Part	Qty.	Description
12262	2	Cross member assembly
12267	2	Vertical support assembly
11532	12	Upright foam padding
10793	10	1/4" x 1" PSA foam base pads
11381	12	Square end caps
11983	4	2-1/2" all thread Bolts
10218	4	Washer
10187	4	1/2-13 Hex nut
12170	2	Swivel caster
12171	2	Swivel caster with lock

Step 1 – Attach cross members to upright assemblies

Parts required: 2 upright assemblies, 2 cross members, four 2" bolts and 4 washers Place cross member between the uprights and fasten in place with bolt and washer.

Step 2 – Attach square end caps

Parts required: 12 square end caps

Place square end caps on to the tops of the upright support arms.

Step 3 – Attach upright foam pads

Parts required: 12 upright foam pads

Slide foam covers on to support bars. Remove adhesive strips and bond the cover to itself.

Note: Do not remove strips prior to placing on the support bars. The adhesive bonds quickly.

Step 4 – Attach foam base pads

Parts required: 10 foam base pads

Attach the foam base pads between each of the uprights.

Step 5 – Attach casters to completed windshield rack

Parts required: 2 swivel casters with lock, 2 swivel casters, 4 caster nuts.

Attach the swivel casters with caster nuts.