

KEYSCO TOOLS DIVISION OF S&H INDUSTRIES, INC.

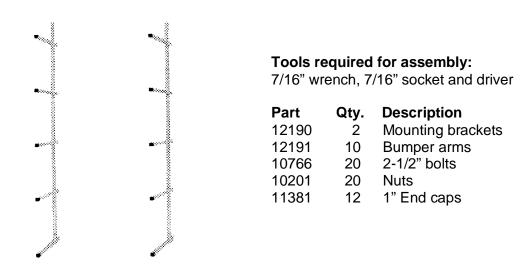
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Rev. 1/19/12

BUMPER RACK – 73784



Step 1 – Attach protective end caps

Parts required: 12 plastic end caps, 10 stand arms, 2 stand mounting brackets

Attach the plastic end caps to the ends of the arms. Note that the end cap belongs opposite the assembly holes. Attach two end caps to the top of the mounting brackets.

Step 2 – Attach bumper rack arms

Parts required: 10 stand arms, 2 stand mounting brackets, 20 2-1/2" bolts, 20 1/4" nuts

Attach the arms using 2 bolts and 2 nuts. Place all arms on the same side of the mounting bracket.

Step 3 – Attach to wall as desired.