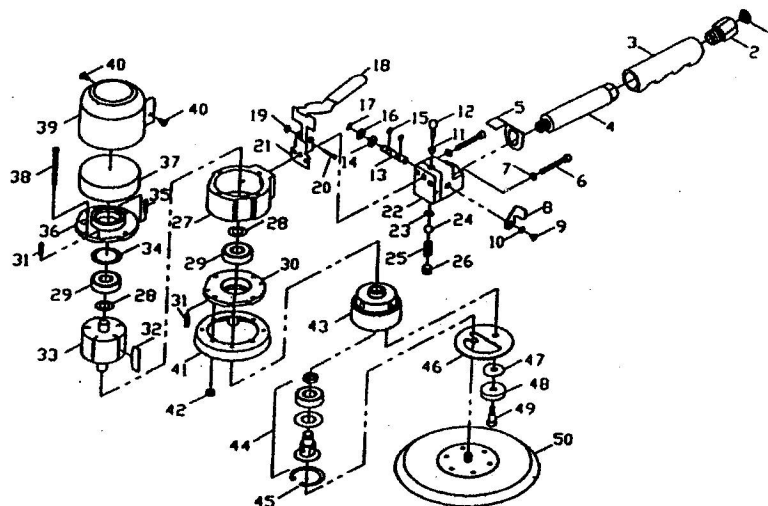




IMPORTANT

OIL DAILY, Minimum of 10 drops of Long Life Pneumatic or Lightweight Non-Detergent Oil into the Air Inlet.

Item	Part No.	Description	Qty.
1	51017	Inlet Screen	1
2	31017-1	Inlet Bushing	1
3	20201	Handle Grip	1
4	20206	Handle	1
5	20332	Actuator	1
6	20429	Screw	2
7	20432	Lockwasher	2
8	20443	Flow Control Lever	1
9	20451	Screw	1
10	20452	Lockwasher	1
11	20421	Guide	1
12	20410	Trigger Stem	1
13	20442	Flow Control Shaft	1
14	20424	Rubber Washer	1
15	41008-15	O-Ring	2
16	20423	Washer	1
17	61027	Retaining Ring	1
18	90357WA	Lever Assembly	1
19	20322	Locknut	1
20	20321	Screw	1
21	20331	Hinge	1
22	20401	Valve	1
23	20461	Valve Seat	1
24	20462	Valve Ball	1
25	20463	Valve Spring	1

Item	Part No.	Description	Qty.
26	20464	Plug	1
27	20527	Cylinder	1
28	20528	Shim	As Req'd.
29	20526	Ball Bearing	2
30	20531	Bottom Endplate	1
31	20521	Dowel Pin	3
32	20530	Vane	5
33	20529	Rotor	1
34	20525	Bearing Cover	1
35	20570	Dowel Pin	1
36	20523	Top Endplate	1
37	20102	Muffler Pad	1
38	20515	Screw	4
39	20101RC	Muffler Cover	1
40	20103	Screw	2
41	20532	Flange	1
42	20514	Locknut	4
43	20621	Orbital Housing	1
44	20636WA	Padholder Assembly	1
45	20625	Retaining Ring	1
46	20627	Lockout Plate	1
47	20628	Spring Washer	1
48	20629	Balance Weight	1
49	20630	Shoulder Screw	1
50	V506WA	P.S.A. Pad	1

NOTES:

PAPER DIAMETER: 6"

FREE SPEED: 10,000 RPM

RATED AIR PRESSURE: 60 PSI

AVG AIR CONSUMPTION: 4 CFM

AIR INLET SIZE: 1/4" NPT

HOSE SIZE: 3/8" ID

AVAILABLE EQUIPMENT

VIKING NO.	DESCRIPTION
V505	5" DIAMETER PAD
V509	VIKING PNEUMATIC OIL, 1-OZ.
V511	VIKING PNEUMATIC OIL, QUART
V512	VIKING PNEUMATIC OIL, 4-OZ.
V601	DUSTLESS KIT

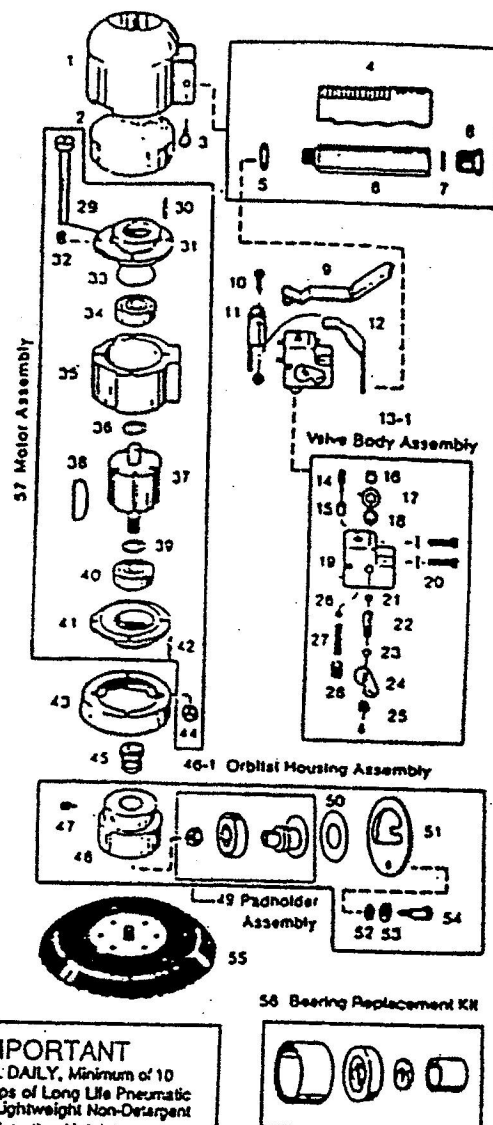
IMPORTANT: To assure product safety and reliability, repairs maintenance and adjustments should be performed by Viking Air Tools, Inc., always using VIKING replacement parts.

Viking Industries
5200 Richmond Rd.
Cleveland Ohio 44146
800-253-9726
Fax 216-831-9573

VIKING AIR TOOLS
DUAL ACTION
RANDOM ORBITAL SANDER
CATALOG NO. V200

FORM NO. 90177

ITEM	PART NO.	DESCRIPTION	QTY
1	20101	COVER	1
2	20102	MUFFLER PAD	1
3	20103	SCREW	2
4	20201	HANDLE GRIP	1
5	20207	JAM NUT	1
6	20206	HANDLE	1
8	20205	ADAPTER	1
9	20310	LEVER & COVER	1
10	20321	SCREW	1
11	20331	HINGE	1
12	20332	ACTUATOR	1
13-1	20401	BODY, VALVE, ASSY	1
14	20410	PIN W/CAP	1
15	20421	GUIDE	1
16	20422	RING, RETAINING	1
17	20423	WASHER	1
18	20424	RUBBER WASHER	1
20	20430	SCREW & LOCK WASHER	2
21	20441	O-RING	1
22	20442	FLOW CONTROL SHAFT	1
23	20441	O-RING	1
24	20443	FLOW CONTROL LEVER	1
25	20450	SCREW & LOCK WASHER	1
26	20462	BALL	1
27	20463	SPRING	1
28	20464	PLUG	1
29	20515	SCREW	4
30	20570	PIN	1
31	20518	TOP END PLATE	1
33	20525	BEARING COVER	1
34	20526	TOP MOTOR BEARING	1
35	20527	CAGE	1
36	20528	SHIM	1
37	20529	ROTOR	1
38	20530	VANE	5
39	20528	SHIM	1
40	20526	BOTTOM MOTOR BEARING	1
41	20519	BOTTOM END PLATE	1
42	20521	PIN	3
43	20532	FLANGE	1
44	20514	LOCKNUT	1
45	20533	EXTENSION, SHAFT	1
46-1	20600	ORBITAL HOUSING ASSY	1
47	20613	SET SCREW	2
48	20621	ORBITAL HOUSING	1
49	20636	PADHOLDER ASSY	1
50	20626	DIRT SLINGER	1
51	20627	LOCKOUT PLATE	1
52	20628	SPRING WASHER	1
53	20629	BALANCE WEIGHT	1
54	20630	SHOULDER SCREW	1
55	V506	6" PAD	1
56	20703	BEARING REPLACEMENT KIT	1
57	20550	MOTOR ASSY	1



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