

Installation Instructions

Viking V600 & V603

Dust Extraction Conversion Kit for V100 & V101

TOOLS AND MATERIALS REQUIRED:

#2 Phillips screwdriver, 3/8" - 7/16" wrench, 1/8" and 5/32" allen wrenches and a dry cloth.

Step 1. Remove old sanding pad from the tool to be converted to the dust extraction sander.

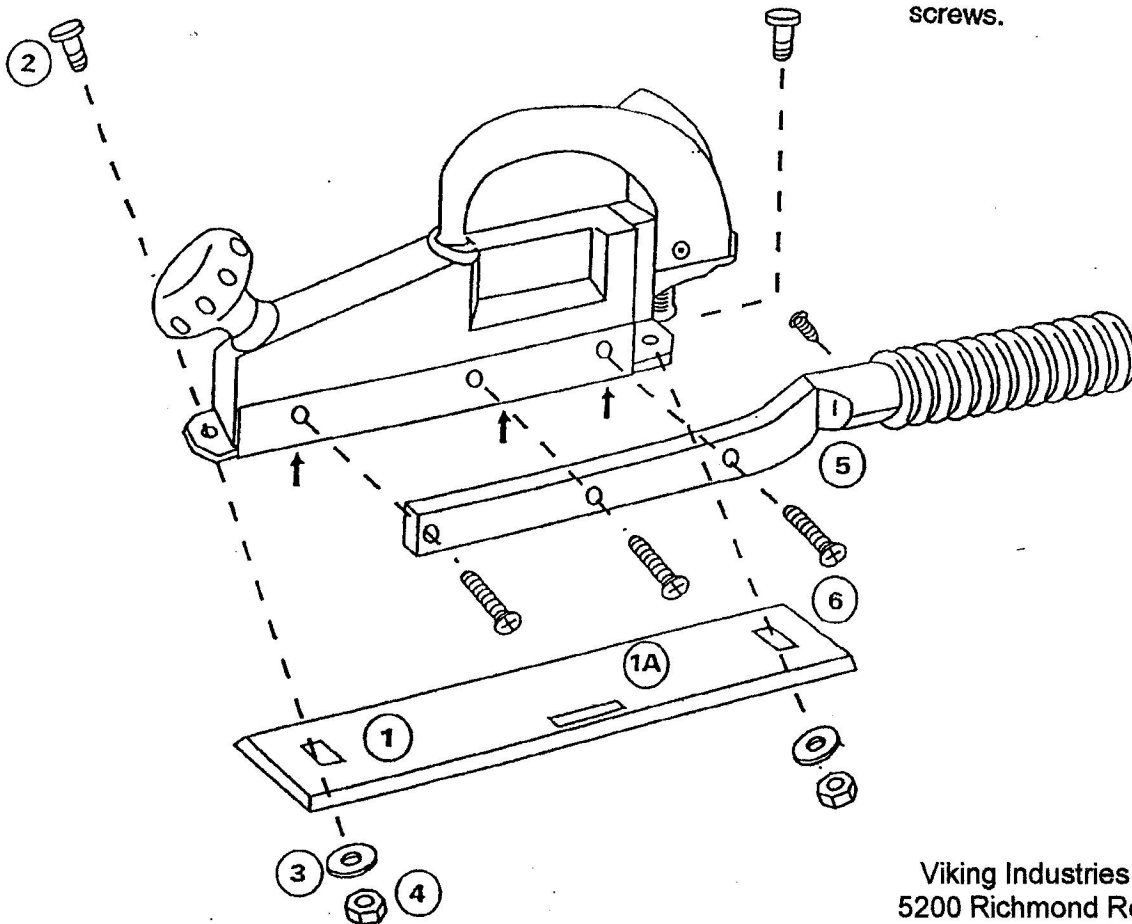
Step 2. Clean the bottom of sanding shoe carrier. **Important:** Make sure that carrier is straight.

Step 3. Attach dust extracting shoe (1), extraction opening (1A) on left side of tool, with the provided bolts (2), washers (3) and nuts (4). **For your safety:** Place bolt heads through the top of carrier as shown to reduce pinch hazard on carrier.

Step 4. Remove screws from the side of the sander body where indicated by arrows. Clean side strap surface.

Step 5. Place the tool on a flat surface (shoe down) and install dust extraction tube (5) with the provided screws (6).

Step 6. With light pressure, push down on extraction tube while tightening screws. The extraction tube will be in light contact with shoe surface. No visible gap should be apparent between tube and shoe. If a gap exists, push down a little harder while tightening the screws.



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